

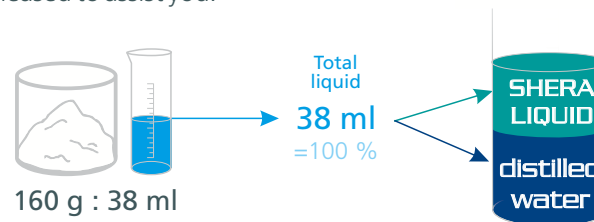


SHERAFINA® 2000

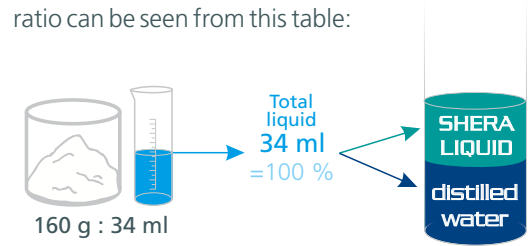
Recommended mixing ratio investment powder : SHERALIQUID

Our recommendations are guidelines and based on test results which have been made in our laboratory. Several on-site factors like for example the room temperature, the humidity or settings of the vacuum mixer can have an influence on the results. Please follow the instructions for use. In case of any technical question, we will be pleased to assist you.

For one sachet of investment of 160 g you need 38 ml of total liquid. Please take the recommended mixing ratio for the liquid from this table:



For pressable ceramic you need for one investment sachet of 160 g 34 ml of total liquid. The mixing ratio can be seen from this table:



Alloys

	Dowel abutments Inlays		Wax crowns		Telescopic crowns modeled in resin		Tapered crowns modeled in resin	
	SHERA LIQUID	distilled water	SHERA LIQUID	distilled water	SHERA LIQUID	distilled water	SHERA LIQUID	distilled water
Alloy with high gold content 70 % - 80 % Au	16 ml 42 %	+ 22 ml 58 %	18 ml 47 %	+ 20 ml 53 %	23 ml 60 %	+ 15 ml 40 %	22 ml 58 %	+ 16 ml 42 %
Gold reduced alloy 55 % - 65 % Au	17 ml 44 %	+ 21 ml 56 %	19 ml 50 %	+ 19 ml 50 %	26 ml 68 %	+ 12 ml 32 %	25 ml 65 %	+ 13 ml 35 %
Palladium based alloy	25 ml 65 %	+ 13 ml 35 %	26 ml 68 %	+ 12 ml 32 %	32 ml 84 %	+ 6 ml 16 %	30 ml 79 %	+ 8 ml 21 %
Non-precious alloy	30 ml 80 %	+ 8 ml 20 %	34 ml 90 %	+ 4 ml 10 %	34 ml + 4 ml (10%) SHERA LIQUID EXTRA or reduce the total liquid to 34 ml = 100% SHERALIQUID			

Pressable ceramic

Inlay	Crowns, veneers		
SHERA LIQUID	distilled water	SHERA LIQUID	distilled water
18 ml 53 %	+ 16 ml 47 %	20 ml 60 %	+ 14 ml 40 %

SHERA Werkstoff-Technologie GmbH & Co. KG
Espohlstr. 53 · 49448 Lemförde · Germany

Tel.: + 49 (0) 54 43 - 99 33 - 0 Info@shera.de
Fax: + 49 (0) 54 43 - 99 33 - 100 www.shera.de