

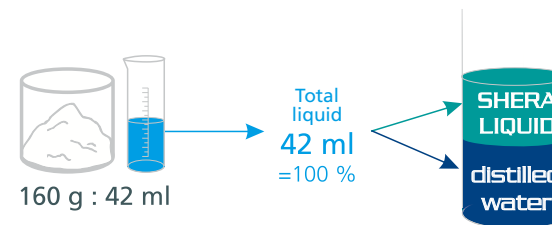


SHERAFINA®-RAPID

Recommended mixing ratio investment powder : SHERALIQUID

Our recommendations are guidelines and based on test results which have been made in our laboratory. Several on-site factors like for example the room temperature, the humidity or settings of the vacuum mixer can have an influence on the results. Please follow the instructions for use. In case of any technical question, we will be pleased to assist you.

For one sachet of investment of 160 g you need 42 ml of total liquid. Please take the recommended mixing ratio for the liquid from this table:



Alloys	Dowel abutment & Inlay		Wax crowns		Telescopic crowns Modeled in acrylic		Tapered crowns Modeled in acrylic	
	SHERA LIQUID	+ distilled water	SHERA LIQUID	+ distilled water	SHERA LIQUID	+ distilled water	SHERA LIQUID	+ distilled water
Alloy with high gold content 70 % - 80 % Au	18 ml 42 %	+ 24 ml 58 %	20 ml 47 %	+ 22 ml 53 %	25 ml 60 %	+ 17 ml 40 %	24 ml 58 %	+ 18 ml 42 %
Gold reduced alloy 55 % - 65 % Au	18,5 ml 44 %	+ 23,5 ml 56 %	21 ml 50 %	+ 21 ml 50 %	28,5 ml 68 %	+ 13,5 ml 32 %	27 ml 65 %	+ 15 ml 35 %
Palladium based alloy	33,6 ml 80 %	+ 8,4 ml 20 %	28,5 ml 68 %	+ 13,5 ml 32 %	35 ml 84 %	+ 7 ml 16 %	33 ml 79 %	+ 9 ml 21 %
Non-precious alloy	35,7 ml 85 %	+ 6,3 ml 15 %	38 ml 90 %	+ 4 ml 10 %	38 ml 90 %	+ 4 ml (10%) SHERA LIQUID-EXTRA		

or reduce the total liquid to
38 ml = 100% SHERALIQUID