



# SHERACAST 2000

Recommended mixing ratio investment powder : [SHERALIQUID](#)

Our recommendations are guidelines and based on test results which have been made in our laboratory. Several on-site factors like for example the room temperature, the humidity or settings of the vacuum mixer can have an influence on the results. Please follow the instructions for use. In case of any technical question, we will be pleased to assist you.

	powder	total liquid	SHERALIQUID	+	distilled water
Model making	100 g	23 ml thereof	18.4 ml (80 %)	+	4.6 ml (20 %)
Overbedding	100 g	23 ml thereof	11.5 ml (50 %)	+	11.5 ml (50 %)
	400 g	92 ml	46.0 ml (50 %)		46.0 ml (50 %)
Light cure wax	100 g	21 ml thereof	16.8 ml (80 %)	+	4.2 ml (20 %)
	600 g	126 ml thereof	100.8 ml (80 %)	+	25.2 ml (20 %)