

Indication

SHERADUPLICA-HARD is an addition cure silicone for the use in a laboratory. Suited for the production of side and over bites, models for denture repairs and for insulating teeth against stone when flasking.

Application

1. Take both components out of the tubs using the corresponding measuring spoon.
2. Measure out the components with a mixing ratio 1:1 and mix until reaching a homogenous coloured paste (approx. 30 sec.).

Important:

Close both tubs immediately after each use. Lids and measuring spoons must never be exchanged. The mixing ratio must be precise in order to obtain the correct setting time.

If the base and the catalyst are touched by the hands before mixing, the setting time of the material will be affected in a negative way. We therefore recommend using nitrile gloves.

Technical data (times from the beginning of the mix at 23°C)

Mixing time	approx. 30 seconds
Working time	approx. 1.5 minutes
Setting time	approx. 4 minutes
Shore hardness A (after 24 hours)	95

Warranty

SHERA Werkstoff-Technologie GmbH & Co. KG is certified according to DIN EN ISO 13485 and guarantees for the products, due to a thorough quality control system, a flawless quality of its products. Our instructions for use are based on the results of our test laboratory. The technical data given can only be guaranteed if the processing is carried out as mentioned. The user is self-responsible for processing of the products. We are not liable for faulty results as SHERA has no influence on the processing. Nevertheless possibly arising claims for damages relate to the value of the products only.