

SHERAEXACT 65

INSTRUCTIONS FOR USE

1. Indication

SHERAEXACT 65 is an viscous condensation cure silicone putty for all areas of application in laboratories. Especially suited for side and overbites, models for denture repairs and for the orthodontic field as well as for insulating teeth against stone when flasking.

2. Application

1. Take the base out of the tub with the measuring spoon (1 spoon = approx. 20 g)
2. Add 4 cm (approx. 0,5 g) of the activator SHERAPASTENHÄRTER to each spoon of SHERAEXACT 65.
3. Mix until reaching a homogenous coloured paste.

Important:

Close the tub of the base and the tube of the activator immediately after each use.
Avoid skin and eye contact with the activator.
Wear protective gloves.
Please follow the specifications of the paste hardener.

3. Technical data (times from the beginning of the mix at 23°C, set-up in the mouth)

Mixing time	40 sec.
Working time	approx. 2 min.
Setting time	approx. 7 min.
Shore hardness A (after 24 hours)	65
Heat resistance	130°C

More activator and higher room temperatures shorten the setting time, less activator and lower room temperatures lengthen the setting time.

4. Warranty

SHERA Werkstoff-Technologie GmbH is certified according to DIN EN ISO 13485 and guarantees for the products, due to a thorough quality control system, a flawless quality of its products. Our instructions for use are based on the results of our test laboratory. The technical data given can only be guaranteed if the processing is carried out as mentioned. The user is self-responsible for processing of the products. We are not liable for faulty results as SHERA has no influence on the processing. Nevertheless possibly arising claims for damages relate to the value of the products only.

