

Product description

The multipart SHERADUBLIER-KÜVETTE (flask for duplicating materials) serves as a shaping instrument for the use of high fluidity duplicating silicones.

Preparation

We recommend duplicating the model with the base of the model.

The model - whose surface should be dry and which is grinded in parallel - is placed in the centre of the base and is fixed with the aid of wax. Insert the stabilization unit bottom-up into the outer sleeve. Afterwards fix the outer sleeve in the base.

Tip

We recommend using the stabilization unit only when working with soft silicones (DUOSIL S, shore hardness 9)

Processing

Mix the duplicating silicone according to the instructions and fill in the material into the SHERADUBLIER-KÜVETTE with a thin stream.

A quantity of approx. 200 g of duplicating material (depending on the type of silicone) is needed for the complete filling of the SHERADUBLIER-KÜVETTE. Only after complete setting of the silicone (depending on the manufacturer 10 to 40 min.) the SHERADUBLIER-KÜVETTE can be opened. Then take out the model carefully of the form, if necessary under compressed air.

Afterwards place the silicone form on the base of the form without the outer sleeve in order to fill in the investment.

Tip

Just cut the silicone rest at the bottom on one side with scissors.

Warranty

SHERA Werkstoff-Technologie GmbH & Co. KG is certified according to DIN EN ISO13485 and guarantees for the products, due to a thorough quality control system, a flawless quality of its products. Our instructions for use are based on the results of our test laboratory. The technical data given can only be guaranteed if the processing is carried out as mentioned. The user is self-responsible for processing of the products. We are not liable for faulty results as SHREA has no influence on the processing. Nevertheless possibly arising claims for damages relate to the value of the products only.