

SHERAPORAL

INSTRUCTIONS FOR USE

1. Indication

SHERAPORAL is a solvent-free dip hardener for hardening and sealing chrome casting investment materials and improving the adhesion of wax models.

2. Contraindication

Do not heat/warm the dip hardener. Do not use with silicone duplicated investment models.

3. Processing instructions

Application

- Pour the dip hardener into a plastic or glass container (with lid).
- Dry the investment model for approx. 20 minutes at 170-180°C.
- Immerse in the dip hardener for 2 seconds.
- Close the immersion container after use
- Place the model upright and allow to cool
- Allow the hardened model to cool completely

The model is now ready for modelling and attaching the chrome casting.

4. Storage

Store in a well-ventilated place. Keep the container tightly closed. Store in plastic containers (e.g. PP, PS, PE), glass containers, metal containers made of aluminium or stainless steel (always with a lid).

5. Disposal

Small quantities can be disposed of with household waste or, if heavily diluted, in the sewage system.

6. Warranty

SHERA Werkstoff-Technologie GmbH is certified according to EN ISO 13485 and guarantees for the products, due to a thorough quality control system, a flawless quality of its products. Our instructions for use are based on the results of our test laboratory. The technical data given can only be guaranteed if the processing is carried out as mentioned. The user is self-responsible for processing of the products. We are not liable for faulty results as SHERA has no influence on the processing. Nevertheless, possibly arising claims for damages relate to the value of the products only.

