

# SHERADUPLICA-HARD

## INSTRUCTIONS FOR USE

### 1. Indication

SHERADUPLICA-HARD is an addition cure silicone for the use in a laboratory. Suited for the production of side and over bites, models for denture repairs and for insulating teeth against stone when flasking.

### 2. Notes

- We recommend wearing nitrile gloves
- Latex gloves are not suitable for mixing.
- Close cans immediately after use.
- The lid and dosing spoon must **never** be mixed up.
- The mixing ratio must be strictly adhered to in order to achieve the specified setting times.
- The cured silicone is boil-proof.

### 3. Processing instructions

- Remove the two components from the cans using the corresponding dosing spoons.
- Dose base and catalyst in a ratio of 1:1 and mix the components quickly until the putty is streak-free (approx. 30 seconds).

### 4. Technical data (times from the beginning of the mix at 23°C)

Mixing time	approx. 30 seconds
Working time	approx. 1.5 minutes
Setting time	approx. 4 minutes
Shore hardness A (after 24 hours)	95

### 5. Storage

Keep container tightly closed. Store in a cool and dry place.

### 6. Waste disposal

Dispose of the material in accordance with official regulations.

### 7. Guarantee

SHERA Werkstoff-Technologie GmbH is certified according to DIN EN ISO 13485 and guarantees for the products, due to a thorough quality control system, a flawless quality of its products. Our instructions for use are based on the results of our test laboratory. The technical data given can only be guaranteed if the processing is carried out as mentioned. The user is self-responsible for processing of the products. We are not liable for faulty results as SHERA has no influence on the processing. Nevertheless possibly arising claims for damages relate to the value of the products only.

