

1. Indication

SHERAPORAL is an on biological basis developed dipping hardener. It does not contain any organic solvents and does not develop any harmful vapours. SHERAPORAL is non-toxic and can be disposed of easily.

2. Application

Can be used for all crome casting investment materials.

3. Preparation with crome casting investment materials

Pour SHERAPORAL into a plastic- or glasscontainer (with lid).
Dry the duplication model at 170 - 180°C for approx. 20 minutes.

4. Please particularly note:

The model must be thoroughly dry.

Dip for 2 sec in hardener liquid. Close the dipping container after usage.

Put the model upstanding and let it cool down. If the hardener is not completely absorbed by the model, put model back into the furnace for approx. 5 minutes.

Let hardened model cool down.

5. Shelf-life

Unlimited if stored correctly in closed original packing.

Warranty

SHERA Werkstoff-Technologie GmbH & Co. KG is certified according to DIN EN ISO 13485 and guarantees for the products, due to a thorough quality control system, a flawless quality of its products. Our instructions for use are based on the results of our test laboratory. The technical data given can only be guaranteed if the processing is carried out as mentioned. The user is self-responsible for processing of the products. We are not liable for faulty results as SHREA has no influence on the processing. Nevertheless possibly arising claims for damages relate to the value of the products only.